

ANTI-REFLUX DRAINAGE DEVICES AND METHODS

Technical Field

[0001] This invention generally relates to medical devices for drainage of fluids, and more specifically to anti-reflux medical devices for drainage of fluids.

Background Information

[0002] Drainage devices or stents may be used to treat or avoid obstructions in fluid passageways due to ureteral tumors that disrupt the flow of urine from the kidneys to the bladder. They also may be used to strengthen a compromised ureter wall. Ureteral stents typically are tubular in shape, terminating in two opposing ends: a kidney distal end and a bladder proximal end. One or both of the ends may be curved in a pigtail or J-shape to prevent the migration of the stent due, for example, to physiological movements.

Summary of the Invention

[0003] Stents may cause or contribute to significant patient discomfort. One problem associated with ureteral stents is pain in the trigone that is attributed to stent contact with the trigone, particularly when the stent extends through the ureteral orifice and into the bladder. The region known as the trigone or trigonum is a triangular-shaped region located on the floor of the urinary bladder between the opening of the urethra in front and the two ureters at the sides. The trigone is believed to be particularly innervated and sensitive to the presence of any foreign bodies such as stent members. Another problem associated with ureteral stents is flank pain caused by urine reflux that occurs when urine travels from the bladder to the kidneys in response to retrograde pressure. Retrograde pressure occurs in the bladder when attempting to void the bladder of urine, and may transmit urine or other fluids up the stent to the kidney.

[0004] The present invention concerns a medical device that avoids patient discomfort caused by the device contacting the trigone and by urine flowing up the device toward the kidney. Patient discomfort induced by the use of a foreign body contacting the trigone may be minimized with devices that are small and flexible at the bladder end (proximal end) of the device and have little or no contact with the trigone. Urine reflux in the kidney may be decreased or avoided with devices that include a one-way valve to allow for drainage of urine from the kidney to the bladder, but not from the bladder to the kidney.

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[0005] In one aspect, the invention relates to a medical device for assisting in the drainage of fluid from a body cavity. The device includes an elongated member that includes a distal end and a proximal end, and defines a lumen extending between the distal and proximal ends. The device also includes a valve disposed at the proximal end of the elongated member. The valve includes a tube defining a lumen in fluid connection with the lumen of the elongated member. The tube is connected to the proximal end of the elongated member. It includes a socket, a shaft at least partially disposed in the socket, and a stopper connected to the shaft that occludes the lumen when exposed to retrograde pressure.

[0006] The shaft may be fixed or axially translatable in the socket. The shaft may be tapered inwardly toward the stopper and the socket tapered inwardly toward the stopper, both preventing complete removal of the shaft from the socket. The valve may include a spring disposed in the socket that is biased to open the valve in the absence of a retrograde pressure. The tube may define one or more additional lumen in fluid connection with the first lumen, and the lumen may be disposed about the periphery of the socket

[0007] The stopper may be constructed from a deformable film. The stopper may include a circular surface, and the shaft may be attached to the stopper at the center of the circular surface. The stopper may include a hemispherical surface, and the shaft may be attached to the stopper at the center of the hemispherical surface. The stopper may include a wedge-shaped section. The stopper may include a lip disposed about the periphery of its distal surface.

[0008] The device may be a stent, for example, a ureteral stent. The device may include a retention structure extending distally from the distal end of the elongated member. This retention structure may further define a passageway extending between an opening and the first lumen. The device also may include a retention structure extending from the stopper. This retention structure may be a lip disposed about a periphery of the stopper having a perimeter wider than the proximal end of the elongated member.

[0009] In another aspect, the invention relates to a valve for preventing reflux of fluids in a medical device. The valve includes a tube defining a lumen having a first end and a second end, and a socket. The valve also includes a shaft at least partially disposed in the socket, and a stopper attached to the shaft that occludes the lumen when exposed to retrograde pressure.

[0010] The shaft may be fixed or axially translatable in the socket. The shaft may be tapered inwardly toward the stopper and the socket tapered inwardly toward the stopper, both

preventing complete removal of the shaft from the socket. The valve may include a spring disposed in the socket that is biased to open the valve in the absence of a retrograde pressure. The tube may define one or more additional lumen, and the lumen may be disposed about the periphery of the socket. The stopper may be constructed from a deformable film. The stopper may include a circular surface, and the shaft may be attached to the stopper at the center of the circular surface. The stopper may include a hemispherical surface, and the shaft may be attached to the stopper at the center of the hemispherical surface. The stopper may include a wedge-shaped section. The stopper may include a lip disposed about the periphery of its distal surface.

[0011] In yet another aspect, the invention relates to a method for assisting the drainage of fluid from a body cavity. The method includes the steps of providing a medical device and inserting it into a ureter. The device includes an elongated member having a distal end and a proximal end, and defining a first lumen extending between the distal and proximal ends. The device also includes a valve disposed at the proximal end of the elongated member. The valve includes a tube, a shaft and a stopper. The tube defines a second lumen in fluid connection with the first lumen, and is connected to the proximal end of the elongated member at a first end. The tube also defines a socket in which a shaft is at least partially disposed. The stopper is connected to the shaft and occludes the second lumen when exposed to retrograde pressure.

[0012] In yet another aspect, the invention relates to a medical device for assisting in the drainage of fluid from a body cavity. The device includes an elongated member having a distal end and a proximal end and defining a first lumen extending therebetween. The device also includes a seat defined by the elongated member, a shoulder defined by the elongated member proximal to the seat, and a ball disposed in the elongated member between the seat and the shoulder that occludes the first lumen when exposed to retrograde pressure.

[0013] The elongated member may define at least one slot between the seat and the shoulder. The device may include a retention structure defining a second lumen in fluid connection with the first lumen. The retention structure may have a pigtail shape. The shoulder may be defined by an interface between the elongated member and the retention structure. The device also may include a retention structure extending from the distal end of the elongated member. This retention structure may further define a passageway extending between an opening and the first lumen. The device may be a stent, for example, a ureteral stent.

[0014] In yet another aspect, the invention includes a method for preventing reflux of fluids in a medical device. The method includes providing a medical device and inserting it into a ureter. The medical device includes an elongated member having a distal end and a proximal end and defining a first lumen extending therebetween. The device further includes a seat defined by the elongated member, a shoulder defined by the elongated member proximal to the seat, and a ball disposed in the elongated member between the seat and the shoulder that occludes the first lumen when exposed to retrograde pressure.

[0015] The foregoing and other aspects, embodiments, features, and advantages of the invention will become apparent from the following description, figures, and claims.

Brief Description of the Drawings

[0016] The drawings are not necessarily to scale, emphasis instead generally being placed upon illustrating the principles of the invention.

[0017] **FIGS. 1A-F** depict an exemplary embodiment of a medical device of the invention, with **FIG. 1A** showing a longitudinal cross-sectional view of a ureter, bladder and kidneys with a front view of the device positioned in the ureter with a distal region in a kidney and a proximal region in the bladder, **FIG. 1B** showing a front view of the device outside of the body, **FIG. 1C** showing a longitudinal cross-sectional view of the proximal portion of the device with a valve in an open position, **FIGS. 1D** and **1E** showing transverse cross-sections of the device of **FIG. 1C** along lines **D-D** and **E-E** of **FIG. 1C**, respectively, and **FIG. 1F** showing a longitudinal cross-sectional view of the proximal portion of the device with a valve in a closed position.

[0018] **FIGS. 2A-B** depict longitudinal cross-sectional and top views of a semicircular stopper and tubular shaft of the invention.

[0019] **FIGS. 2C-D** depict longitudinal cross-sectional and top views of a circular stopper and tubular shaft of the invention.

[0020] **FIGS. 2E-F** depict longitudinal cross-sectional and top views of a circular stopper and tapered shaft of the invention.

[0021] **FIGS. 2G-H** depict longitudinal cross-sectional and top views of a hemispherical stopper and tubular shaft of the invention.

[0022] **FIGS. 2I-J** depict longitudinal cross-sectional and top views of a spherical stopper and tapered shaft of the invention

[0023] **FIGS. 3A-C** depict proximal views of various exemplary embodiments of a tube for inclusion in a devices of the present invention.

[0024] **FIG. 4** depicts a longitudinal cross-sectional view of another exemplary embodiment of a proximal region of a medical device of the invention.

[0025] **FIG. 5A-B** depict longitudinal and transverse cross-sectional views, respectively, of an exemplary embodiment of a valve of the invention.

[0026] **FIGS. 6A-C** depict yet another exemplary embodiment of a medical device of the invention, with **FIG. 6A** showing a longitudinal cross-sectional view of a ureter, bladder and kidneys with a front view of the device positioned in the ureter with a distal region in a kidney and a proximal region in the bladder, **FIG. 6B** showing a front view of the device outside of the body, and **FIG. 6C** showing a longitudinal cross-sectional view of the proximal portion of the device.

[0027] **FIGS. 7A-C** depict another exemplary embodiment of a proximal end of a medical device of the present invention, **FIG. 7A** showing a longitudinal cross-section, and **FIGS. 7B** and **7C** showing transverse cross-sections of the proximal end of the device of **FIG. 7A** along lines **B-B** and **C-C**, respectively.

[0028] **FIGS. 8A-B** depict longitudinal cross-sectional views of two embodiments of insertion devices of the present invention, each contacting a medical device of the invention, as occurs during installation of the medical device, with **FIG 8A** showing an insertion device contacting the medical device depicted in **FIGS. 1A-E**, and **FIG. 8B** showing an insertion device contacting the medical device depicted in **FIGS. 6A-C**.

Description

[0029] This invention generally concerns a drainage device that, when positioned within a body passageway of a mammal, significantly reduces discomfort to the patient such as a ureteral stent positioned in the ureter of a human. The devices and methods of the present invention provide an increase in comfort for the patient by minimizing the degree of contact of the device with the trigone region, and reducing or eliminating reflux of liquid to the kidneys from the bladder.

[0030] One aspect of the present invention is a medical device for assisting in the drainage of fluid from a body cavity. One disclosed embodiment of the device includes an elongated member that includes a distal end and a proximal end, and defines a lumen extending

between the distal and proximal ends. The device also includes a valve disposed at the proximal end of the elongated member. The valve includes a tube defining a lumen in fluid connection with the lumen of the elongated member. The tube is connected to the proximal end of the elongated member. It includes a socket, a shaft at least partially disposed in the socket, and a stopper connected to the shaft that occludes the lumen when exposed to the pressure differential experienced about the proximal end of the device that occurs, *e.g.*, during voiding. The pressure differential occurs when the pressure in the bladder increases relative to the pressure in the ureters and kidneys. This is referred to as backward or retrograde pressure. The valve occludes the lumen when exposed to retrograde pressure and thereby prevents urine from travelling from the bladder, through the lumen and into kidney.

[0031] The valve minimizes or prevents the flow of urine from the bladder to the kidneys when exposed to retrograde pressure in the bladder, while allowing urine to travel from the kidneys to the bladder in the absence of retrograde pressure. Generally, the stopper will occlude the lumen in the presence of retrograde pressure, and will not occlude the lumen in the absence of retrograde pressure. The valve stopper also may be large enough to prevent migration of the device through the ureteral orifice and up into the ureter. The stopper also may be shaped to minimize contact between the device and the trigone.

[0032] Referring to **FIG. 1A**, when one or both of the ureters **104**, **106** become blocked or weakened due to, for example, the growth of a tumor or trauma, a temporary fluid passageway is needed to provide fluid drainage from one or both of the kidneys **112**, **114** to the bladder **108**. A medical device **100** may be implanted to provide such a temporary fluid passageway. The device **100** is positioned in one of the ureters **104** with a distal end **116** in the corresponding kidney **112** and a proximal end **120** in the bladder **108**.

[0033] Referring to **FIG. 1B**, the device **100** includes an elongated member having an annular wall **132** that defines a lumen **128** extending from the distal end **116**, through a middle region **118** to the proximal end **120**. The middle region **118** is long enough to traverse the ureter **104** of the patient and extend from the distal end **116** positioned in the kidney **112** to the proximal end **120** positioned in the bladder **108**.

[0034] The distal end **116** of the device **100** includes a retention structure **122** in the shape of a pigtail to retain the device **100** within the ureter **104**, and prevent migration of the distal end **116** into the ureter **104**. The retention structure **122** includes a plurality of openings

124 for the passage of fluid into the device **100**. Suitable retention structures may be any of various geometries, such as the pigtail depicted in **FIGS. 1A-B**. They also may be hook or J-shaped. Suitable retention structures also may have slots or openings in them for the drainage of fluid. The cross-sectional geometry of the annular wall of the elongated member may be any shape that allows the flow of liquid through the segment including, for example, round, oblong, elliptical, hexagonal, D-shaped, crescent-shaped and square.

[0035] Referring to **FIGS. 1B-F**, the medical device **100** further includes a valve **136** disposed at the proximal end **120**. The valve **136** generally includes a tube **140** having three lumens **144, 145, 146** defined by an outer wall **141**, an inner wall **151** and three side walls **147, 148, 149**. The lumens **144, 145, 146** are in fluid connection with the lumen **128**. The valve **136** is connected to the annular wall **132** of the device by a wall **133**. The valve **136** also includes a shaft **154** that is at least partially disposed in a socket **150** defined by the inner wall **151**, and a stopper **158** connected to the shaft **154**. The stopper **158** occludes the lumens **144, 145, 146** when exposed to retrograde pressure. The valve stopper **158** is large enough to act as a retention structure and prevent migration of the proximal portion **120** through the ureteral orifice **128** and up into the ureter **104**, and is shaped to minimize its contact with the trigone **110**. The stopper **158** also includes a lip **160** that generally retains the shape of the stopper **158** when the valve **136** is not exposed to retrograde pressure as shown in **FIG. 1C**. The valve stopper **158** is constructed from a readily deformable layer or film, *e.g.*, a thin polymer film, so that it readily deforms in the presence of retrograde pressure to block the passage of urine into the lumens **144, 145, 146** as shown in **FIG. 1F**. In this embodiment, the shaft **154** is fixed in the socket **150** by adhesive (not shown). The shaft **154** can also be fixed by other methods such as by heat welding or by a snap fitting the shaft **154** into the inner wall **151**.

[0036] The shaft and stopper may take on a variety of forms, including, for example, those depicted in **FIGS. 2A-J**. **FIG. 2A** is a longitudinal cross-sectional view of a tubular shaft **201** connected to a stopper **204**. The stopper **204** includes a substantially planar portion **206** and a lip **208**. The planar portion **206** is semicircular or wedge-shaped as shown in **FIG. 2B** (top view), and may be used, for example, in a valve that has a socket on the periphery of the outer wall such as that depicted in **FIG. 3B** and discussed below. The walls of the shaft **201** are parallel and circular in cross-section, although other configurations may be suitable such as, for example, the shaft may be tapered and/or the cross-section may be oblong, elliptical, hexagonal,

D-shaped, crescent-shaped or square in cross-section. Also, the planar portion **206** has a 180° wedge-shape, but it may have a wedge-shape with a smaller or larger angle such as, for example, a 90° wedge-shape (not shown) or a 270° wedge-shape (not shown). **FIG. 2C** is a longitudinal cross-sectional view of a tubular shaft **211** connected to a stopper **214**. The stopper **214** includes a substantially planar portion **216** and a lip **218**. The planar portion **216** is substantially circular in shape as shown in **FIG. 2D** (top view), and the shaft **211** is attached to the center of the circular surface of the planar portion **216**. The shaft **211** and the stopper **214** may be used, for example, in a valve that has a socket located along the central axis of a valve such as those depicted in **FIGS. 3A** and **3C** and discussed below. The walls of the shaft **211** are parallel and circular in cross-section, although other configurations may be suitable such as, for example, the shaft may be tapered and/or the cross-section may be oblong, elliptical, hexagonal, D-shaped, crescent-shaped or square in cross-section. **FIG. 2E** is a longitudinal cross-sectional view of a tubular shaft **221** connected to a stopper **224**. The shaft **221** includes a taper in both directions from a portion **222**. The stopper **224** includes a substantially planar portion **226** and a lip **228**. The planar portion **226** is circular in shape as shown in **FIG. 2F** (top view), and the shaft **221** is attached to the center of the circular surface of the planar portion **226**. The shaft **221** and the stopper **224** may be used, for example, in a valve that has a socket located along the central axis of a valve such as those depicted in **FIGS. 3A** and **3C** and discussed below. The walls of the shaft **221** are parallel and circular in cross-section, although other configurations may be suitable such as, for example, the shaft may be untapered or tapered in only one direction and/or the cross-section may be oblong, elliptical, hexagonal, D-shaped, crescent-shaped or square in cross-section. **FIG. 2G** is a longitudinal cross-sectional view of a shaft **231** connected to a stopper **234**. The stopper **234** includes a hollow substantially hemispherical portion **226** as shown in **FIGS. 2G-H** that is open on the end opposite the shaft **231**. The shaft **231** is attached to the stopper **234** at the center of the proximal surface of a substantially hemispherical portion **226**. This stopper may be used, for example, in a valve that has a socket located along the central axis of the valve such as those depicted in **FIGS. 3A** and **3C** and discussed below. The walls of the shaft **231** are parallel and circular in cross-section, although other configurations may be suitable such as, for example, the shaft may be tapered and/or the cross-section may be oblong, elliptical, hexagonal, D-shaped, crescent-shaped or square in cross-section. **FIG. 2I** and **2J** are longitudinal cross-section and top views, respectively, of a shaft **241** connected to a stopper **244**.

The shaft **241** includes a taper towards the stopper **244**. The stopper **244** includes a hollow substantially spherical portion **246**. This stopper may be used, for example, in a valve that has a socket located along the central axis of the valve such as those depicted in **FIGS. 3A** and **3C** and discussed below. The walls of the shaft **241** are tapered in one direction and substantially circular in cross-section, although other configurations may be suitable such as, for example, the shaft may be untapered or tapered in two directions and/or the cross-section may be oblong, elliptical, hexagonal, D-shaped, crescent-shaped or square in cross-section.

[0037] Stoppers suitable for use in accordance with the present invention may have various other shapes. For example, it may be substantially ellipsoidal as depicted in **FIGS. 5A-B** and discussed below. The lip may maintain the general shape of the stopper yet be pliable enough so that it doesn't cause discomfort when contacting the trigone region. The lip may also aid in the prevention of reflux if the stopper is planar and the lip extends distally and toward the tube. The stoppers may have rounded corners so to minimize protrusion into the bladder wall, particularly in the sensitive trigone region. The stopper may be large enough to prevent migration of the proximal end of the device through the ureteral orifice and into the ureter.

[0038] The shaft may be fixed or axially translatable in the socket. The shaft may be fixed in the socket by, e.g., an adhesive, a snap fit or a heat weld. In the embodiments where the shaft is fixed in the socket, the stopper may be readily collapsible such that it occludes the lumen of the device when exposed to retrograde pressure from the bladder to the kidney. For example, the stopper may be constructed from a deformable polymer or plastic film that collapses towards the proximal end of the tube when the bladder pressurizes in an attempt to void so that urine cannot enter the lumen of the valve, travel up the lumen of the elongated member and enter the kidney. The stopper may further include a lip that is resilient or has shape memory properties about the outer edge of the stopper so that the stopper shape is generally regained and retained when the bladder is not pressurized.

[0039] In embodiments where the shaft is axially translatable in the socket, the shaft and socket may have opposite tapers toward the stopper to prevent complete removal of the shaft from the socket. Additionally or alternatively, the shaft may include a spring located in the socket disposed on the distal end of the shaft that is biased to open the valve in the absence of retrograde pressure by axially translating the stopper away from the proximal end of the tube.

[0040] In embodiments where the shaft and socket are not tapered, the valve may include alternative designs to prevent complete removal of the shaft from the socket. For example, a short tether or a spring may be attached to both the shaft and a socket wall. The socket also may include a ridge formed near the opening at the proximal end of the valve and the shaft may also contain a ridge about its distal end, such that both ridges abut one another in an expanded or open configuration and the shaft cannot be removed completely from the socket.

[0041] The tube may include more than one lumen in fluid connection with the lumen of the elongated member and take on a variety of internal geometries. FIGS. 3A-C depict proximal views of various exemplary embodiments of a tube for inclusion in valves of the present invention. FIG. 3A depicts a triple lumen tube 300 that includes an outer annular wall 302, an inner annular wall 304 and three walls 306, 307, 308. The inner annular wall 304 defines a socket 310 disposed at the center of the tube 300. The walls 302, 304, 306, 307 and 308 define three symmetrical lumens 312, 313, 314 surrounding the socket 310. FIG. 3B depicts a single tube 320 that includes an outer annular wall 322 and a wall 324. The walls 322, 324 define a lumen 332 and a socket 328 that tapers inwardly from a distal end 334 to a proximal opening 338. FIG. 3C depicts a dual lumen tube 340 that includes an outer annular wall 342, an inner annular wall 346 and two walls 348, 350 both extending from the outer annular wall 342 to the inner annular wall 346. The walls 342, 346, 348, 350 define two symmetrical lumens 354, 356 surrounding a socket 352 disposed at the center of the tube 340. The inner annular wall 346 defines the socket 352 and a lip 358. The lip 358 may retain a shaft that also has a lip on the exterior surface on or near its distal end that has a diameter greater than that of the lip 358 but less than that of the socket 352. It can be appreciated that the tube may include further lumens and/or can take on additional internal geometries.

[0042] FIG. 4 depicts a longitudinal cross-sectional view of another exemplary embodiment of a proximal end 420 of a medical device of the invention. The proximal end 420 includes a lumen 428 defined by a wall 432 that extends to the distal end (not shown) of the medical device. The wall 432 is attached to a valve 436 by an annular wall 433. The valve 436 includes a tube 440 having two lumens 444, 445. The lumens 444, 445 are defined by an outer wall 441, an inner wall 451, a wall 447 extending from the outer wall 441 to the inner wall 451, and a wall 448 (not shown) located opposite the wall 447 extending from the inner wall 451 to the outer wall 441. The lumens 444, 445 are in fluid connection with the lumen 428.

[0043] The inner wall 451 also defines a socket 450. Disposed within the socket 450 is a spring 455 and a shaft 454. The socket 450 and the shaft 454 are tapered inwardly towards their proximal ends such that the shaft 454 is axially translatable in the socket 450, but cannot be completely removed from the socket 450. The stopper 458 includes a hollow substantially hemispherical portion 460 that is open on its proximal end, and a lip 459 about the periphery of the open end of the stopper 458. The shaft 454 is attached on its proximal end to the center of the distal surface of the hemispherical portion 460 of the stopper 458.

[0044] The valve stopper 458 is large enough to prevent migration of the valve through a ureteral orifice (not shown), and is constructed from a flexible polymer. The valve stopper 458 is shown in the open position. When exposed to retrograde pressure in the bladder, the pressure axially translates the stopper 458 and the shaft 454 into the socket 450 and against the bias of the spring 455 in the direction of the arrows such that it occludes the lumens 444, 445 and does not allow the passage of urine into the lumen 428. After voiding and in the absence of retrograde pressure, the spring 455 translates the stopper 458 and the shaft 454 proximally into an open position such that the stopper 458 no longer occludes the lumens 444, 445, and urine traveling from the distal end of the device may pass through the lumens 428, 444, 445 and exit the proximal end 420 of the device into the bladder.

[0045] The device optionally may include a retention structure extending proximally from the stopper if the stopper is not large enough to function as a retention device. The retention structure may be a lip provided about the periphery of the stopper that is larger than the proximal end of the elongated member. Devices of the present invention also may include an extraction thread that may be embedded in the wall of the proximal region of the elongated member, in the valve along the tube, in a shaft wall, or in the stopper. An extraction thread is a graspable structure for removal of the device from the body.

[0046] Another aspect of the present invention is a valve for preventing reflux of fluids in a medical device. Valves of the present invention generally include a tube defining a lumen having a first end and a second end, and a socket. The valve also includes a shaft at least partially disposed in the socket, and a stopper attached to the shaft that occludes the lumen when exposed to retrograde pressure. Such valves have been described in connection with the medical devices depicted in FIGS. 1-4 above, and further include the valve depicted in FIGS. 5A-B.

[0047] **FIGS. 5A-B** depict longitudinal and transverse cross-sectional views, respectively, of an exemplary embodiment of a valve **500** of the invention. **FIG. 5B** is taken along line **B-B** shown in **FIG. 5A**. The valve **500** generally includes a tube **504**, a shaft **532** and a stopper **536**. The tube **504** having a first end **540** and a second end **544**, defines three lumens **508, 510, 512** and a socket **518**. The lumens **508, 510, 512** are defined by an outer wall **516**, an inner wall **520** and three walls **524, 526, 528** extending from the inner wall **520** to the outer wall **516**. The shaft **532** and the socket **518** are tapered inwardly toward the stopper **536**, such that the shaft **532** cannot be completely removed from the socket **518**, but is axially translatable therein. The stopper **536** is hollow and substantially ellipsoidal in shape, but may have any of the shapes described herein, including, but not limited to, those depicted and described in connection with **FIGS. 1-4**. The shaft **432** is circular in cross section and tapered but may have any of the configurations described herein, including, but not limited to, those depicted and described in connection with **FIGS. 1-4**

[0048] When the second end **544** of the tube **504** is exposed to pressure, for example, a retrograde pressure, the stopper **536** and the shaft **532** are axially translated into the socket **518** such that the stopper **536** occludes the lumens **508, 510, 512**, and does not allow the passage of fluids, such as blood or urine, through the valve **500**. In the absence of pressure on the second end **544**, pressure from fluid passing from the first end **540** of the valve **500** into the lumens **508, 510, 512** axially translates the stopper **532** and the shaft **536**, such that the stopper **532** no longer occludes the lumens **508, 510, 512**. Fluids may thus pass from the first end **540** of the tube **504** and exit the second end **544**, but is blocked from flowing in the opposite direction.

[0049] Valves of the present invention may be incorporated into a variety of medical devices where one-way flow is desirable to assist in the drainage of fluid. Valves of the present invention may include any of the aspects described above in connection with valves incorporated into medical devices having an elongated member.

[0050] Yet another aspect of the present invention includes a medical device for assisting in the drainage of fluid from a body cavity that generally includes a ball valve located along an elongated member. The device minimizes or prevents fluid reflux in the presence of a retrograde pressure, and minimizes contact with the trigone.

[0051] **FIGS. 6A-C** depict yet another exemplary embodiment of a medical device **600** of the invention. **FIG. 6A** shows a longitudinal cross-sectional view of two ureters **604, 606**, a

bladder **608** and a kidneys **612, 614** with a front view of the device **600** positioned in the ureter **604** with a distal end **618** in the corresponding kidney **612**, and a proximal end **622** in the bladder **608**. **FIG. 6B** shows a front view of the device **600** outside of a body. **FIG. 6C** shows a longitudinal cross-sectional view of a portion of the proximal end **622** indicated by the bracket **C** in **FIG. 6B**.

[0052] When one or both of the ureters **604, 606** become blocked or weakened due to, for example, the growth of a tumor, removal of a tumor or trauma to the ureters, a temporary fluid passageway is desirable to provide fluid drainage from one or both of the kidneys **612, 614** to the bladder **608**. The medical device **600** may be implanted in one or both kidneys to provide such a temporary passageway.

[0053] The device **600** includes an elongated member having a distal end **618**, a middle region **620**, and a proximal end **622** having a wall **624** that defines a lumen **626**. The elongated member is long enough to traverse the ureter **604** of the patient and extend on the distal end **618** into the kidney **612**, and on the proximal end **622** into the bladder **608**. In the embodiment shown in **FIGS. 6A-C**, a pigtail **630** is located at the distal end **618** and a pigtail **634** is located at the proximal end **622** of the device **600**. The pigtail **630** retains the distal end **618** in the kidney **612**, and includes a plurality of openings **632** for the passage of fluid from the kidney **612** into the lumen **626**. The pigtail **634** retains the proximal end **620** of the device **600** in the bladder **608**, and includes a plurality openings **636** for the passage of fluid from lumen **626** to the bladder **608**. The pigtail **634** is shaped and positioned in the bladder **608** to minimize contact with the trigone **640**.

[0054] Referring to **FIG. 6C**, the device **600** includes a seat **644** defined by a wall **624**, and a shoulder **648** defined by the wall **624** located proximally to the seat **644**. The device **600** further includes a spheroidal ball **652** disposed in the lumen **626** between the seat **644** and the shoulder **648**. When exposed to retrograde pressure in the bladder **608**, the ball **652** is translated distally against the seat **644** thus occluding the lumen **626**. When retrograde pressure is absent, pressure from fluid in the lumen **626** flowing from the kidney **612** and through the lumen **626** translates the ball **652** away from the seat **644** allowing passage of fluid around the ball **652** to the pigtail **634**. The shoulder **648** retains the ball **652** within the lumen **626** but does not impede the flow of fluid. In this embodiment, the shoulder **648** includes elements that project into the lumen **626** and prevent the ball **652** from passing to the proximal end **622** of the device **600**,

while allowing fluid to flow past the shoulder 648 to the proximal end 622 of the device 600. The shoulder 648 also can include slots (not shown) that allow fluid to flow proximally past the shoulder 648 into the proximal end 622 of the device.

[0055] FIGS. 7A-C depict another exemplary embodiment of a proximal end 701 of a medical device of the present invention, FIG. 7A showing a longitudinal cross-section, and FIGS. 7B and 7C showing transverse cross-sections of the proximal end 701 of the device of FIG. 7A along lines B-B and C-C, respectively.

[0056] The proximal end 701 includes a seat 744 and a shoulder 748 defined by a wall 724. The shoulder 748 is located proximally to the seat 744. The wall 724 also defines a lumen 726. The proximal end 701 further includes a spheroidal ball 752 disposed in the lumen 726 between the seat 744 and the shoulder 748. When exposed to retrograde pressure, the ball 752 is translated distally against the seat 744 thus occluding the lumen 726. When retrograde pressure is absent, pressure from fluid in the lumen 726 flowing from the proximal end of the lumen 726 translates the ball 752 away from the seat 744 allowing passage of fluid around the ball 752. The fluid passage is facilitated by a plurality of slots 746 defined by the wall 724 located proximally to the seat 744. The fluid passes around the ball 752 and out of the proximal end 701 through the openings 736 in the wall 724. The shoulder 748 retains the ball 752 within the lumen 726 but does not impede the flow of fluid, which can flow through the slots 746 that extend through the shoulder 748.

[0057] Retention structures may be any of various geometries, such as the pigtails. They may also be hooks, J-shaped or malecots. They may have slots or openings in them for the drainage of fluid. The devices of the present invention also may include an extraction thread embedded in the wall of the proximal region of the elongated member.

[0058] The cross-sectional geometry of the annular wall of the elongated member may be any shape that allows the flow of liquid through the segment including round, oblong, elliptical, hexagonal, D-shaped, crescent-shaped, square, for example. Slots defined by the wall may be of various shapes and depths. For example, the slots may be straight, curved, or helical along the wall and have a polygonal or curved cross-section. The slots may also pass through the shoulder.

[0059] Another aspect of the present invention is a method for assisting the drainage of fluid from a body cavity. This method generally includes providing a medical device as

described above and inserting the device into a ureter. The device may be inserted from the kidney or the bladder.

[0060] The device may be inserted with the aid of a guide wire with a pusher through the urethra and urinary bladder to the final position in the ureter. The guide wire or a cannula may be used to temporarily straighten the retention structure in the distal region. The distal region is constructed from material that reforms its structure after having its shape distorted. This property of the material comprising the distal region allows for the retention structure at the distal region to be straightened during insertion of the stent into the body and still allowing the retention structure to reform into its original shape. The device may also be inserted into position by use of an endoscope, a ureteroscope, or a cystoscope, for example. Once the stent is located in the ureter it must be positioned so that the distal region is properly seated in the renal pelvis and the proximal end is located in the urinary bladder.

[0061] FIGS. 8A-B depict longitudinal cross-sectional views of two embodiments of insertion devices **800**, **850** of the present invention, each contacting a medical device of the invention, as occurs during installation of the medical device. FIG. 8A shows an end of the insertion device **800** contacting the medical device **100** depicted in FIGS. 1A-E. FIG. 8B shows an end of the insertion device **850** contacting the medical device **600** depicted in FIGS. 6A-C.

[0062] Referring to FIG. 8A, a sleeve **804** encloses a stopper **158** of the device **100**. The stopper **158** is temporarily folded as shown during the insertion of the device **100** into a patient's body. The shoulder **808** defined by the sleeve **804** abuts and applies a force against the proximal end **120** of the device **100** to push it into the body of the patient during installation of the device **100**. After insertion of the device **100**, the insertion device **800** is removed from the body and the stopper **158** unfolds as shown in FIG. 1A. The stoppers of the present invention, for example, the stoppers shown in FIGS. 2A-J and FIGS. 5A-B, may be similarly collapsed into the sleeve on an insertion device for insertion into the body.

[0063] Referring to FIG. 8B, a distal end **890** of a pusher **854** abuts and applies a force against the proximal end **620** of the medical device **600** to push it into the body of the patient during installation of the medical device **600**. The distal end **890** of the pusher **854** is adapted to fit the proximal end **620** of the medical device **600** so that force applied to the pusher **854** during installation may be effectively transferred to the medical device **600**.

[0064] The two guidewires **880, 884** shown in **FIGS. 8A and B**, respectively, may function to assist in the installation of the devices of the present invention. For example, the guidewire may be inserted into the body, travelling through the urinary bladder and ureter until reaching the kidneys and the renal pelvis. Once the guidewire is in the body, the device is inserted into the body by inserting the proximal end of the guidewire into the lumen of the distal end of the device and by moving the device along the length of the guidewire, by the use of a pusher. The pusher may include a lumen that is configured to accept a guidewire.

[0065] Another aspect of the present invention is a method of making a medical device for assisting in the drainage of fluid from a body cavity. The method includes providing one or more polymers, and forming a medical device from the one or more polymers. The polymers may be biocompatible plastics or polymers including ethylene vinyl acetate (EVA), polytetrafluoroethylene (PTFE), silicone polyurethane, polyurethane plastics, polyethylene plastics, and thermoplastic elastomers, for example. The polymer may have a Shore A hardness between about 60A and 85A or 35D and 65D. Check balls, such as those depicted in **FIGS. 6A-C** and **FIGS. 7A-C** may be constructed from any glass or plastic. Suitable plastics include nylons, such as nylon 12, and polytetrafluoroethylene. Preferably, the check ball is constructed from a material that is lubricious. Polymer membranes or foils for use as stoppers, such as that depicted in **FIG. 1A**, may be constructed from a polymer, such as nylon 12. It may have a thickness of between about 0.0001 to about 0.05 inches, preferably between about 0.01 and about 0.015 inches.

[0066] Various techniques, such as, for example, machining, injection molding, compression molding, dip molding, extrusion, and thermosetting may be used to manufacture the device of the present invention. Parts may be machined by providing a material that changes its mechanical characteristics from rigid to elastic with temperature or hydration.

[0067] Elements of the devices of the present invention may be attached to each other by any of a variety of methods including, for example, the use of adhesives, heat welding, mechanical fasteners and/or inserting one component into the internal diameter of the other. For example, two elements may be formed, one with a female end and one with a male end with teeth stamped therein, so that when the male end is inserted into the female end, it is locked or snap-fit into position with the teeth. Retention devices, such as pigtails, hooks and/or lips, may

be memory shaped so that the devices may be temporarily straightened for insertion along a guidewire and thereafter retain its shape.

[0068] Elements of the devices of the present invention may be constructed as one piece or more than one piece and then attached to each other. For example, to construct the device depicted in FIGS. 6A-C, the pigtails and the middle region may be constructed separately and then welded together after inserting the ball between the middle region and the proximal pigtail. The wall of the middle region may be molded to define the seat, and the union between the proximal pigtail and the middle region may define the shoulder.

[0069] The devices may have walls of constant or varying thickness. Preferably, portions of the walls in the distal or kidney region are sufficiently thick to be kink-resistant despite constriction or other manipulation of the device due to enlargement of tissue surrounding it or peristaltic motions, and during insertion and removal of the device into the body. A kink resistant stent wall has an annular wall that does not collapse upon itself upon radial or lateral pressure of the surrounding body tissue when positioned to drain a body cavity of a mammal or upon longitudinal pressure exerted during insertion of the stent into the body cavity. Kink resistant properties may be imparted to a stent by varying the thickness of the wall of the stent depending on the softness or sturdiness of the material used to manufacture the stent. For example, a wall thickness of from about 0.008 inch to about 0.03 inch may be used with materials such as silicone, EVA, PTFE, polyurethane plastics, and polyethylene plastics. The inside wall diameter may be between about 0.035 inch to about 0.12 inch, preferably is between about 0.035 inch and 0.075 inch, and most preferably is about 0.06 inch. The outside wall diameter may be between about 0.05 inch and about 0.120 inch, preferably is between about 0.05 inch and about 0.10 inch, and most preferably is between about 0.08 inch and about 0.09 inch..

[0070] Having thus described certain embodiments of the present invention, various alterations, modifications, and improvements will be apparent to those of ordinary skill. Such alterations, modifications, and improvements are intended to be within the spirit and scope of the invention. Accordingly, the foregoing description of illustrative embodiments of the invention is not intended to be limiting.

What is claimed is: